

NATIONAL ELECTRONIC ALLOYS INC.



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ISO 9002 Certified

MACHINABILITY RATINGS

ELECTRONIC ALLOYS

GRADE	APPROXIMATE SURFACE FEET PER MINUTE	% RELATIVE SPEED BASED ON B-1112 as 100%
INVAR 36	92	55
NI/FE 48	60	36
KOVAR	60	22
NICKEL 200	110	66
NICKEL 400	80	48
NICKEL K-500	60	36
NICKEL 600	50	22
NICKEL 625	20	12
NICKEL 718	20	12
NICKEL X-750	20	12
WASPALLOY	45	20